



# TOYO LED ELECTRONICS LIMITED

Room 1610, Hong Kong Plaza, 188 Connaught Road West, Hong Kong.

Tel : (852) 2540 7288  
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## P/N: TY-L1206PG1(0.80)

1206 Package 3.2\*1.6mm Surface Mount LEDs Series

### ✧ Features:

- 3.2\*1.6\*0.8 mm
- Mono-color type
- Soldering methods :All SMT assembly methods
- Comply ROHS standard

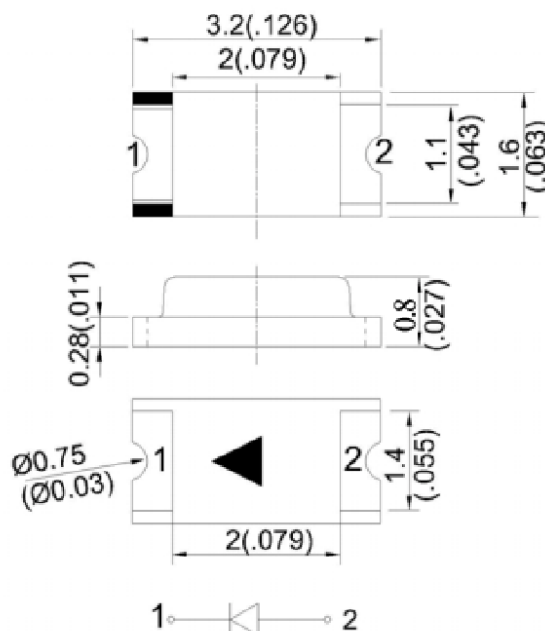
### ✧ Description

The Pure Green source color devices are made with **InGaN** on sapphire Light Emitting Diode.

### ✧ Application

- Optical indicator
- Indicator and backlighting in telephone and fax
- Flat backlight for LCD, switch and symbol
- Light pipe application
- General use

### ✧ Package Dimensions



### NOTES :

1. All dimensions are in millimeter[unit];
2. Tolerance is  $\pm 0.1\text{mm}$  ( $0.004''$ ) unless other specified;
3. Specifications are subject to change without notice.



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Part No.	Emitted Color	Lens Color	Chip Material
TY-L1206PG1(0.80)	Pure Green	Water Clear	InGaN

### ✧ Absolute Maximum Ratings(Ta=25 )

Item	Symbol	Maximum	Unit
Power Dissipation	PD	95	mW
Continuous Forward Current	I <sub>Fmax</sub>	25	mA
Peak Forward Current(1/10 Duty Cycle 0.1ms Pulse Width)	I <sub>FP</sub>	150	mA
Reverse Voltage	V <sub>R</sub>	5	V
Operating Temperature Range	T <sub>opr</sub>	-40 to+85	
Storage Temperature Range	T <sub>stg</sub>	-40 to+85	
Lead Solder Temperature	Tsol	260°C for 3 seconds	

### ✧ Electrical/Optical Characteristics(Ta=25 )

Item	Symbol	Condition	Min.	Typ.	Max	Unit
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> =20mA	3.0	3.2	---	V
Luminous Intensity	I <sub>V</sub>	I <sub>F</sub> =20mA	300	550	---	mcd
Wavelength	λ	I <sub>F</sub> =20mA	516	520	---	nm
Viewing Angle	2θ <sub>1/2</sub>	I <sub>F</sub> =20mA	---	120	---	Deg
Reverse Current	I <sub>R</sub>	V <sub>R</sub> =5V	---	---	10	uA



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## ◇ Typical Electro-Optical Characteristics Curves

FIG. 1 Forward Current Vs. Forward Voltage

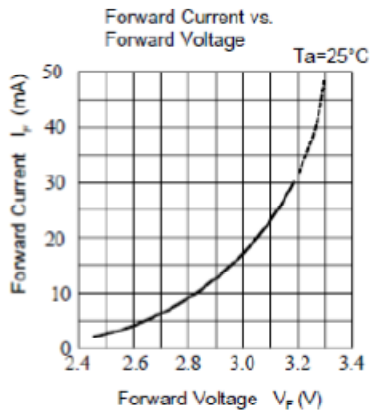


FIG. 2 Relative Intensity Vs. Forward Current

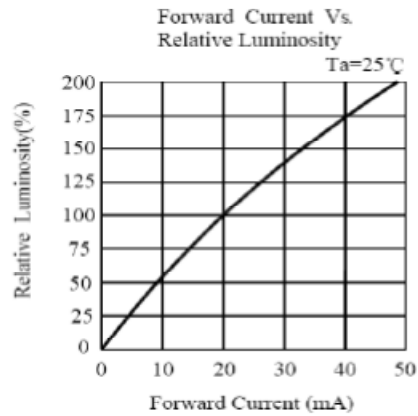


FIG. 3 Forward Current Vs. Temperature

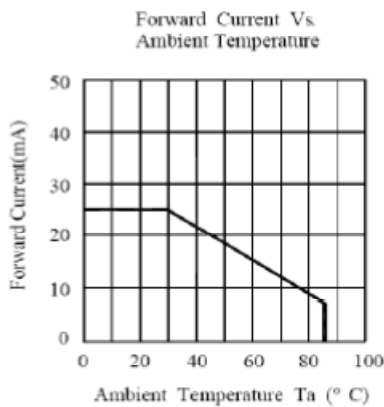


FIG. 4 Relative Intensity Vs. Temperature

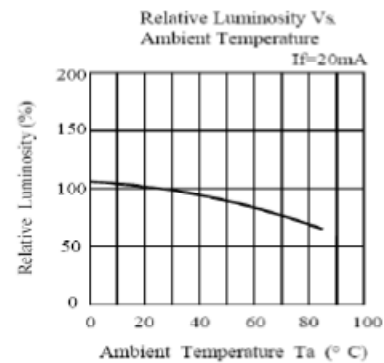
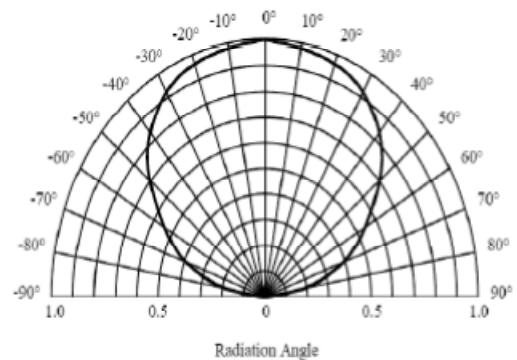
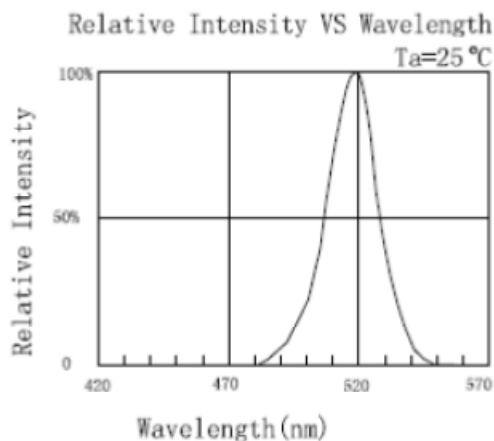


FIG. 5 Relative Intensity Vs. Wavelength





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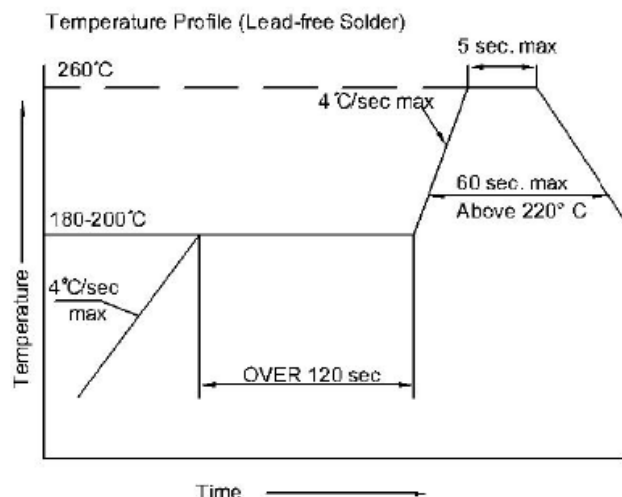
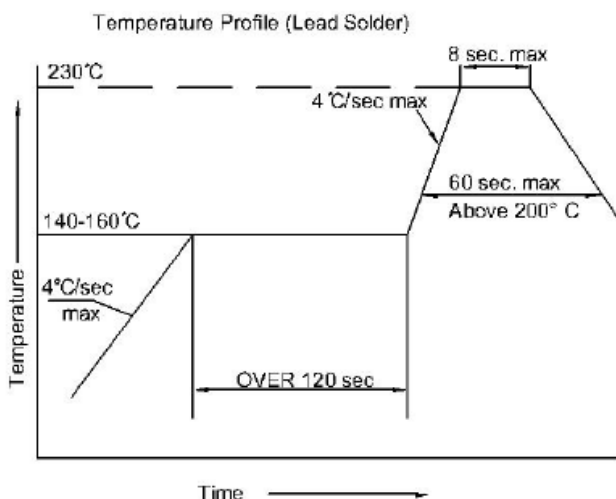
## ◇ Reliability Test Items And Conditions

NO.	Item	Test Condition	Test Hr/cycle/time	Sample Q'ty	Ac/Re
1	Reflow	TEMP:260±5 ; Min.5Sec	6 min	22pcs	0/1
2	Temperature Cycle	H:+90 30mins To(5mins) L:-30 30mins	300 cycles	22pcs	0/1
3	Thermal Shock	H:+100 20mins To(5mins) L:-40 20mins	300 cycles	22pcs	0/1
4	High Temperature Storage	TEMP:+100	1000hrs	22pcs	0/1
5	Low Temperature Storage	TEMP:-30	1000hrs	22pcs	0/1
6	DC Operating Life	IF=20MA	1000hrs	22pcs	0/1
7	High Temperature	65	240hrs	22pcs	0/1
8	High Humidity	R.H.= 85%		22pcs	0/1

## ◇ SMT Reflow Soldering Instructions

Number of reflow process shall be than 2 times and cooling

Process to normal temperature is required between first and second soldering process





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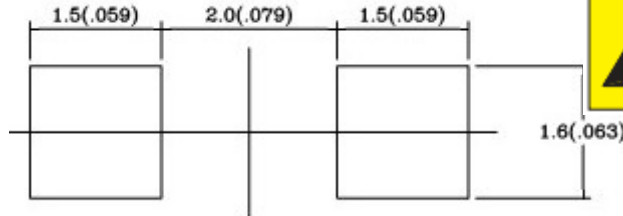
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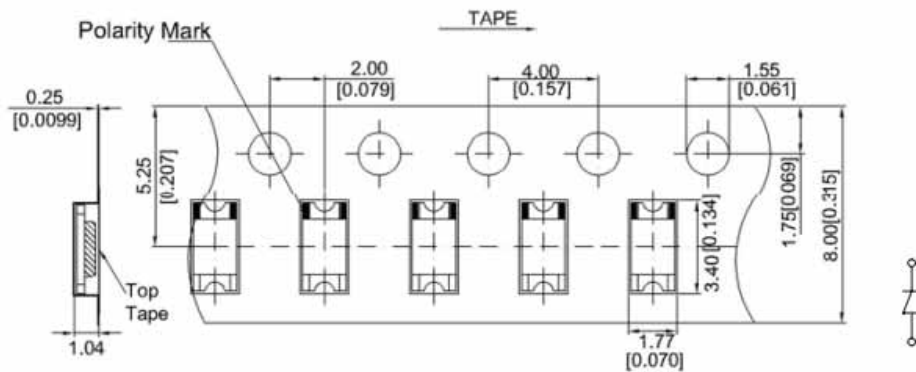
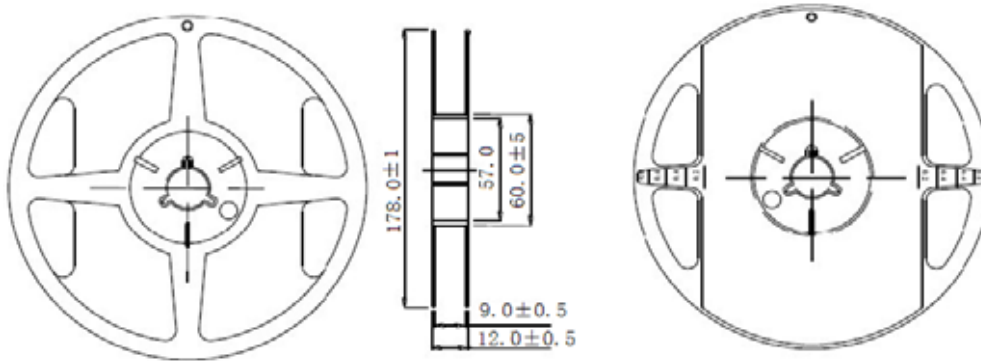
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### ❖ Recommended Soldering Pad Dimensions



### ❖ Tape Specification: 3,000pcs



### ❖ Package Label

<b>SMD LED</b>	
PART NO: _____	QA Pass
LOT NO : _____	
Q' TY : _____	
VF : _____ IV : _____	
TC : _____ BIN: _____	Pb
DATE : _____	
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## ❖ Package & Shipping Instructions

